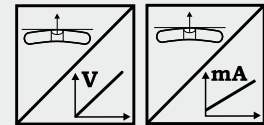




**Analog Inclination Sensor for 1 axis or 2 axes in MEMS technology**

- Measurement range  $\pm 180^\circ$  for 1 axis or  $\pm 60^\circ$  for 2 axes
- Protection class IP67 / IP69K
- Analog output linear
- Aluminium housing
- Wear free, high resolution
- High shock resistance
- Servo flange mounting



Specifications	Output	U2	Voltage 0.5 ... 10 V / $U_B = 18 \dots 36$ V
			U8
		I1	Current 4 ... 20 mA / $U_B = 18 \dots 36$ V, 10 ... 36 V
	Measurement range		$\pm 15 \dots \pm 180^\circ$ for 1 axis or $\pm 60^\circ$ for 2 axes
	Resolution		0.05°
	Linearity		$\pm 0.5^\circ$
	Settling time		0.1 s ... 10 s / 90 %, configurable
	Protection class		IP67/IP69K (connector output with IP69K connector cable)
	Material		Aluminium
	Connection		5 pin connector M12 axial or radial
	Shock (non-operational)		EN60068-2-27:1993, 100 g/11 ms, 100 shocks
	Vibration (non-operational)		EN60068-2-6:1995, 20 g/10 Hz-2 kHz, 10 cycles
	EMC, temperature		Refer to output specification

**Order code PTAM2**



**Model name**

**Axis of inclination**

- 1 = Inclination in X axis (mounting X)  $\leq \pm 180^\circ$
- 2 = Inclination in X and Y axis (mounting XY)  $\leq \pm 60^\circ$

**Measuring range [in °]**

- 15 ... 180 =  $\pm 15^\circ \dots \pm 180^\circ$  in increments of 15°

**Output**

- U2 = 0.5 ... 10 V
- U8 = 0.5 ... 4,5 V
- I1 = 4 ... 20 mA

**Characteristic**

- CW = Increasing signal for CW inclination
- CCW = Increasing signal for CCW inclination

**Output delay 0 ... 90 %**

- Tx.x = 0.1 s ... 10 s

**Connection**

- M12R5 = 5-pin socket M12, radial (compatible with 4 pin mating connector)
- M12A5 = 5-pin socket M12, axial (compatible with 4 pin mating connector)

Order code connector cable (see page 90)

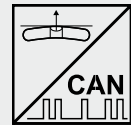
**KAB-...M-M12/4F/G-LITZE**

**Order example: PTAM2 - 1 - 180 - I1 - CW - T1.0 - M12R5**



**Digital Inclination Sensor with 1 or 2 axes in MEMS technology**

- Measurement range  $\pm 180^\circ$  for 1 axis or  $\pm 60^\circ$  for 2 axes
- Protection class IP67 / IP69K
- CANopen output
- Aluminium housing
- Wear free, high resolution
- High shock resistance
- Servo flange mounting



Specifications	Output	CANopen (profile „Inclination Sensor“)
	Measurement range	$\pm 180^\circ$ for 1 axis or $\pm 60^\circ$ for 2 axes
	Resolution	0.05 °
	Linearity	$\pm 0.5^\circ$
	Settling time	0.1 s ... 10 s / 90%, configurable
	Protection class	IP67/IP69K (connector output with IP69K connector cable)
	Material	Aluminium
	Connection	5 pin connector M12 axial or radial
	Shock (non-operational)	EN60068-2-27:1993, 100 g/11 ms, 100 shocks
	Vibration (non-operational)	EN60068-2-6:1995, 20 g/10 Hz-2 kHz, 10 cycles
EMC, temperature	Refer to output specification	

**Order code PTDM2**

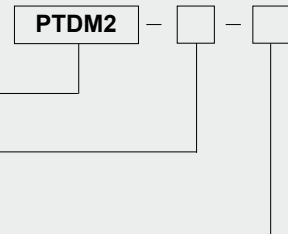
**Model name**

**Output**

- CANOP = CANopen
- CANJ1939 = CAN SAE J1939

**Connection**

- M12R5/CAN = 5-pin socket M12, radial
- M12A5/CAN = 5-pin socket M12, axial



Order code connector cable (see page 91)

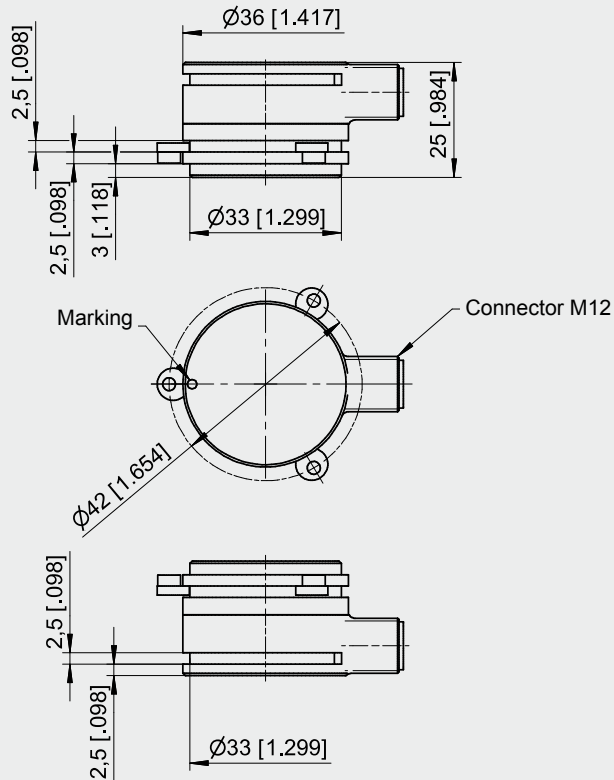
**KAB - XM - M12/5F/G - M12/5M/G - CAN**

**Order example: PTDM2 - CANOP - M12R5/CAN**

**POSITILT®**  
**PTAM2/PTDM2**  
**Dimensions**



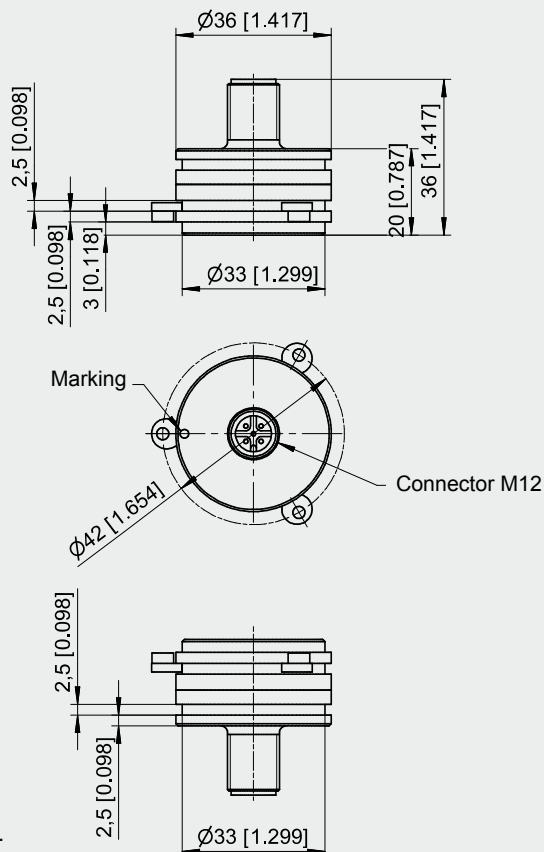
**Outline drawing**  
**M12 radial**



Dimensions in mm [inch]

Dimensions informative only.  
 For guaranteed dimensions consult factory.

**Outline drawing**  
**M12 axial**



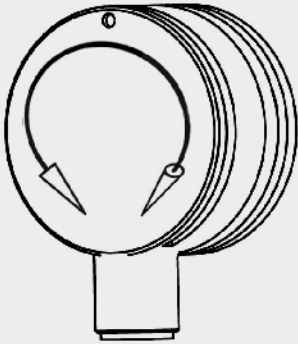
Dimensions in mm [inch]

Dimensions informative only.  
 For guaranteed dimensions consult factory.

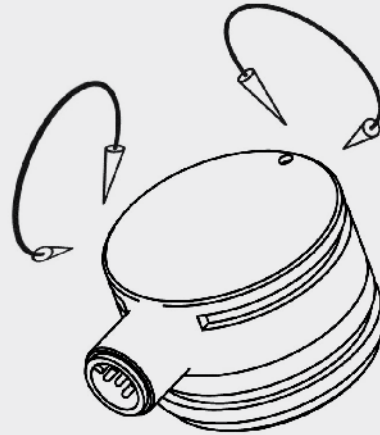
**POSITILT®**  
**PTAM2/PTDM2**  
**Dimensions**



Orientation of the  
inclination axes



**1 axis**



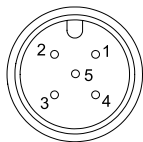
**2 axes**

<b>U2</b> Voltage Output 0.5 ... 10 V 	Excitation voltage	18 ... 36 V DC
	Excitation current	12 mA typ., 16 mA max.
	Output voltage	0.5 ... 10 V DC
	Output current	2 mA max.
	Measuring rate	1 kHz standard
	Stability (temperature)	$\pm 100 \times 10^{-6} / ^\circ\text{C}$ f.s. (typ.)
	Operating temperature	-40 ... +85 °C
	Protection	Reverse polarity, short circuit
EMC	EN61326-1:2006	
<b>U6</b> Voltage Output 0.5 ... 4.5 V DC 	Excitation voltage	5V DC $\pm 10\%$
	Excitation current	16 mA typ., 20 mA max.
	Output voltage	0.5 ... 4.5 V DC
	Output current	2 mA max.
	Measuring rate	1 kHz standard
	Stability (temperature)	$\pm 100 \times 10^{-6} / ^\circ\text{C}$ f.s. (typ.)
	Operating temperature	-40 ... +85 °C
	Protection	Reverse polarity, short circuit
EMC	EN61326-1:2006	
<b>U8</b> Voltage output 0.5 ... 4.5 V 	Excitation voltage	10 ... 36 V DC
	Excitation current	12 mA typ., 16 mA max.
	Output voltage	0.5 ... 4.5 V DC
	Output current	2 mA max.
	Measuring rate	1 kHz standard
	Stability (temperature)	$\pm 100 \times 10^{-6} / ^\circ\text{C}$ f.s. (typ.)
	Operating temperature	-40 ... +85 °C
	Protection	Reverse polarity, short circuit
EMC	EN61326-1:2006	
<b>I1</b> Current Output 4 ... 20 mA 	Excitation voltage	18 ... 36 V DC; 10 ... 36 V for R<250Ω
	Excitation current	32 mA typ., 36 mA max..
	Load resistor	500 Ω max.
	Output current	4 ... 20 mA
	Measuring rate	1 kHz standard
	Stability (temperature)	$\pm 100 \times 10^{-6} / ^\circ\text{C}$ f.s. (typ.)
	Operating temperature	-40 ... +85 °C
	Protection	Reverse polarity, short circuit
EMC	EN61326-1:2006	

Other outputs available on request.

**Output signals**

**Connection**




M12A5 / M12R5

View to sensor connector



Signal Wiring	Output signals		Connector pin	Cable color
	1 axis	2 axes		
	Excitation +	Excitation +	1	brown
	Output X	Output X	2	white
	GND	GND	3	blue
	Do not connect!	Output Y	4	black
	Do not connect!	Do not connect!	5	gray

**Description**                      Inclination sensor with CANopen interface according to CiA 410.


<b>CANopen Interface</b> 	Communication profile	CANopen CiA 301 V 4.02, Slave
	Device profile	Encoder CiA 410 V 1.2
	Configuration services	LSS, CiA Draft Standard 305 (transmission rate, node ID)
	Error Control	Node Guarding, Heartbeat, Emergency Message
	Node ID	Adjustable via LSS or via object dictionary, default: 127
	PDO	1 TxPDO, 0 RxPDO, static mapping
	PDO Modes	Event-/Time triggered, Remote-request, Sync cyclic/acyclic
	SDO	1 Server, 0 Client
	Certified	Yes
	Transmission rate	50 kBaud to 1 MBaud, adjustable via LSS or via object dictionary, default: 125 kBaud
	Bus connection	M12 connector, 5 pin
	Integrated bus terminating resistor	Optional
	Bus, galvanic isolation	No

<b>Specifications</b>	Excitation voltage	8 ... 36 V DC
	Excitation current	15/30 mA typical for 24/12 V, 100 mA max.
	Measuring rate	1 kHz standard
	Stability (temperature)	$\pm 100 \times 10^{-6} / ^\circ\text{C}$ f.s.
	Repeatability	1 LSB
	Operating temperature	-40 ... +85 °C
	Protection	Reverse polarity, short circuit
	EMC	EN61326-1:2006

**POSITILT<sup>®</sup>**  
**PTDM**  
**Output CAN SAE J1939**



**Description** Inclination sensor according to standard SAE J1939. Configuration of operating parameters by proprietary-A-Message (peer-to-peer connection). Process data exchange by proprietary-B-Message (broadcast).

<b>Interface J1939</b> 	CAN specification	ISO 11898, Basic and Full CAN 2.0 B
	Transceiver	24V-compliant, not isolated
	Communication profile	SAE J1939
	Baud rate	250 kbit/s
	Internal termination resistor	120 Ω
	Address	Default 247d, configurable

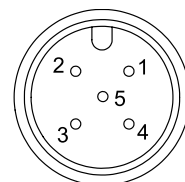
<b>NAME Fields</b>	Arbitrary address capable	1	Yes
	Industry group	0	Global
	Vehicle system	7Fh (127d)	Non specific
	Vehicle system instance	0	
	Function	FFh (255d)	Non specific
	Function instance	0	
	ECU instance	0	
	Manufacturer	145h (325d)	Manufacturer ID
	Identity number	0nnn	Serial number 21 bit

<b>Parameter Group Numbers (PGN)</b>	Configuration data	PGN EF00h	Proprietary-A (PDU1 peer-to-peer)
	Process data	PGN FFnnh	Proprietary-B (PDU2 broadcast); nn Group Extension (PS) configurable

<b>Specifications</b>	Excitation voltage	8 ... 36 V DC
	Excitation current	15/30 mA typical for 24/12 V, 100 mA max.
	Measuring rate	1 kHz standard
	Stability (temperature)	±100 x 10 <sup>-6</sup> / °C f.s.
	Repeatability	1 LSB
	Operating temperature	-40 ... +85 °C
	Protection	Reverse polarity, short circuit
	EMC	EN61326-1:2006

<b>Signal wiring / connection</b>	<b>Signal name</b>	<b>Connector pin</b>
	Shield	1
	Excitation +	2
	GND	3
	CAN-H	4
	CAN-L	5

View to sensor connector

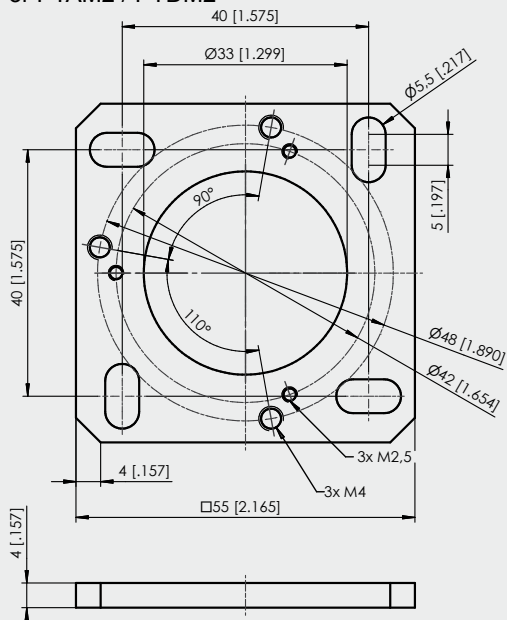


# POSITILT® Accessories Mounting Plates



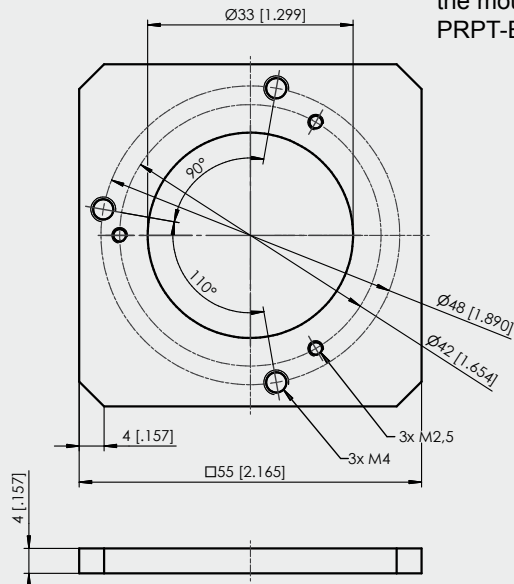
## PRPT-BPL1

(screw mounting)  
For PTAM2 / PTDM2



## PRPT-BPL2

(welding assembly)  
For PTAM2 / PTDM2



In combination with the  
mounting clamps  
PRPT-BFS1 (3 x M2.5)  
or in combination with  
the mounting brackets  
PRPT-BFS2 (3 x M4)

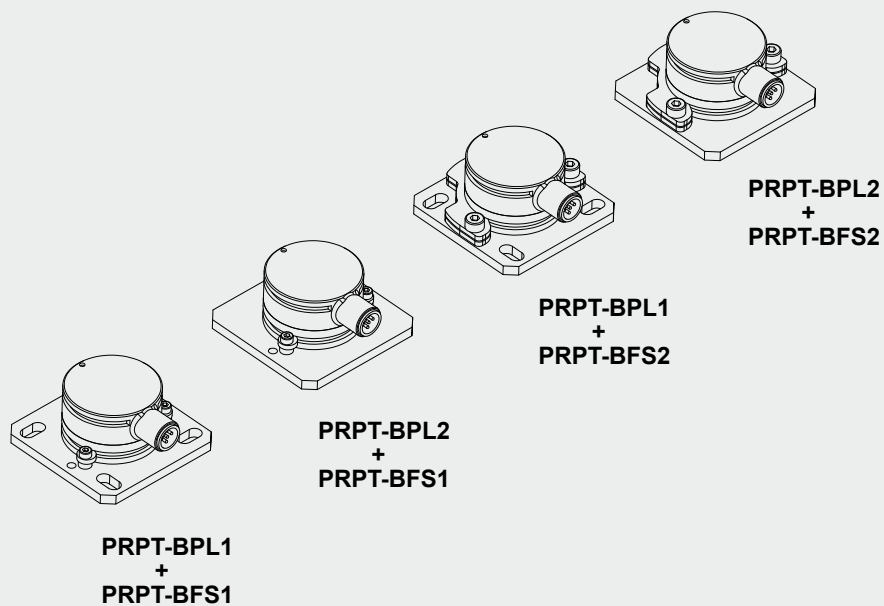
Dimensions in mm [inch]

Weight 30 g approx.

Dimensions informative only.

For guaranteed dimensions please consult factory.

## Mounting possibilities PTAM2/PTDM2

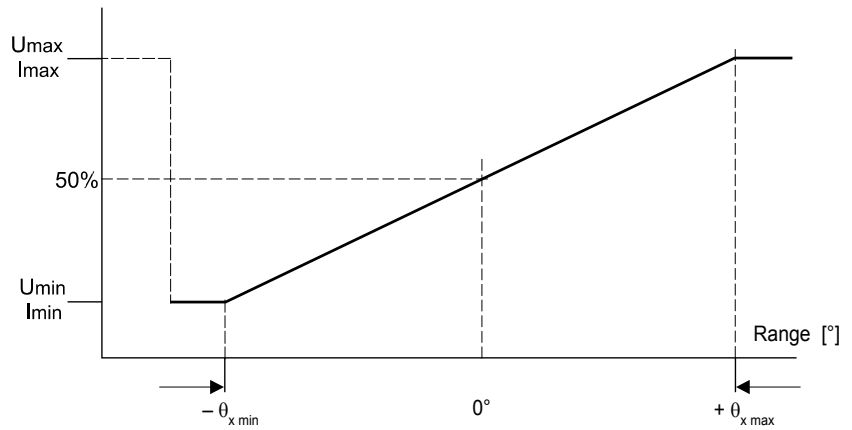




**POSITILT<sup>®</sup>**  
**PTAM/PTDM**  
**Characteristic of the linear output**

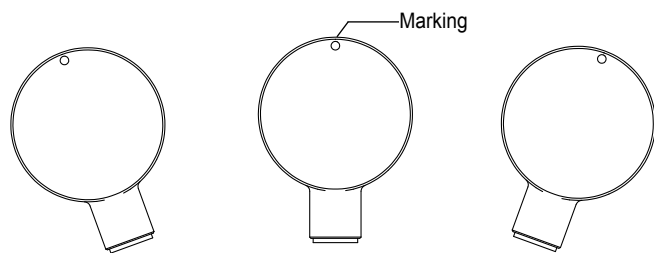


**Output signal**



**PTAM2/PTDM2**

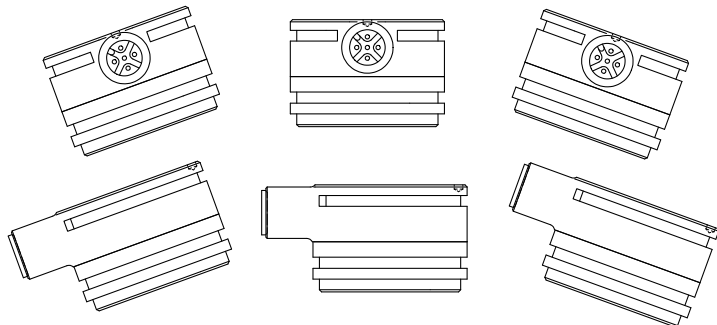
Radial, 1 axis



**PTAM2/PTDM2**

Radial, 2 axes

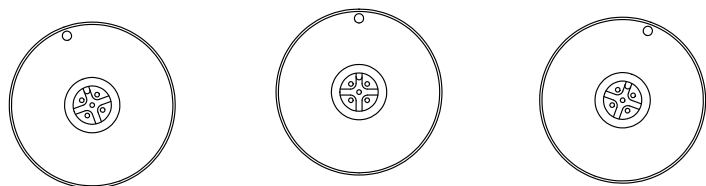
**X**



**Y**

**PTAM2/PTDM2**

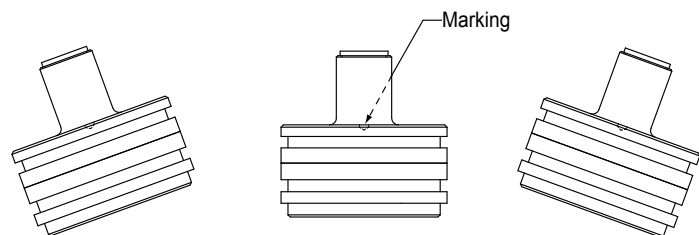
Axial, 1 axis



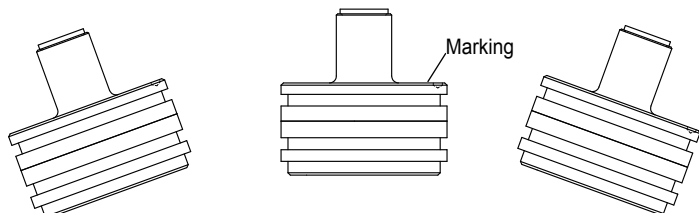
**PTAM2/PTDM2**

Axial, 2 axes

**X**



**Y**



**Connector cable for POSIROT®-POSITILT® sensors**  
4 pins M12

Suitable for 5-pin sensor connectors M12A5 and M12R5

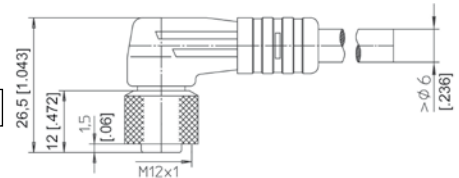
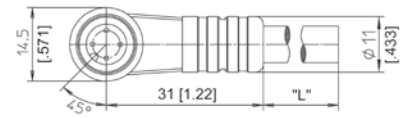
The 4-core screened cable is supplied with a mating 4-pin 90° M12 connector at one end and 4 wires at the other end. Available lengths are 2, 5 and 10 m.

Order code:

**KAB - XM - M12/4F/W - LITZE**

IP69K: **KAB - XM - M12/4F/W/69K - LITZE**

Length in m



**Connector cable for POSIROT®-POSITILT® sensors**  
4 pins M12

Suitable for 5-pin sensor connectors M12A5 and M12R5

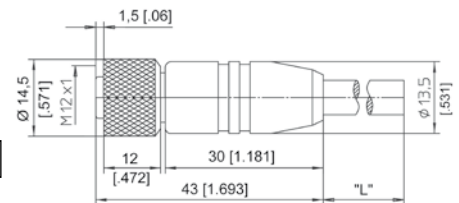
The 4-core screened cable is supplied with a mating 4-pin M12 connector at one end and 4 wires at the other end. Available lengths are 2, 5 and 10 m.

Order code:

**KAB - XM - M12/4F/G - LITZE**

IP69K: **KAB - XM - M12/4F/G/69K - LITZE**

Length in m



Signal wiring M12, 4 pin	Connector pin / cable color			
	1	2	3	4
	Brown	White	Blue	Black

**Connector cable for POSIROT®-POSITILT® sensors**  
8 pins M12

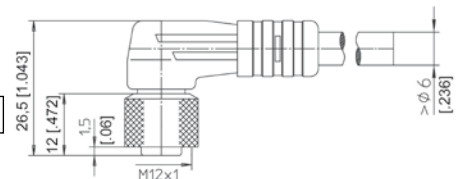
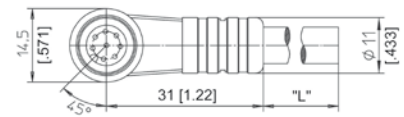
The 8-core screened cable is supplied with a mating 8-pin 90° M12 connector at one end and 8 wires at the other end. Available lengths are 2, 5 and 10 m.

Order code:

**KAB - XM - M12/8F/W - LITZE**

IP69K: **KAB - XM - M12/8F/W/69K - LITZE**

Length in m



**Connector cable for POSIROT®-POSITILT® sensors**  
8 pins M12

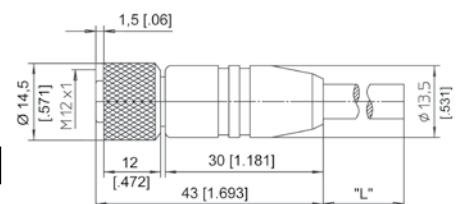
The 8-core screened cable is supplied with a mating 8-pin M12 connector at one end and 8 wires at the other end. Available lengths are 2, 5 and 10 m.

Order code:

**KAB - XM - M12/8F/G - LITZE**

IP69K: **KAB - XM - M12/8F/G/69K - LITZE**

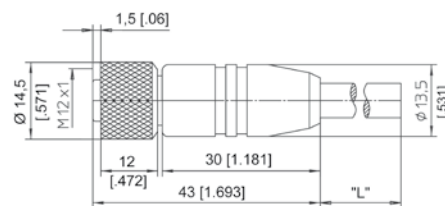
Length in m



Signal wiring M12, 8 pin	Connector pin / cable color							
	1	2	3	4	5	6	7	8
	White	Brown	Green	Yellow	Grey	Pink	Blue	Red

**Connector/bus cable  
for POSIROT®-  
POSITILT® sensors**  
5 pin M12  
CAN bus

The 5-lead shielded cable is supplied with a female 5-pin M12 connector at one end and a male 5-pin M12 connector at the other end. Available lengths are 2, 5 and 10 m.



Order code:

**KAB - XM - M12/5F/G - M12/5M/G - CAN**

**IP69K: KAB - XM - M12/5F/G/69K - M12/5M/G/69K - CAN**

Length in m

**T-piece for bus cable**  
5 pin M12  
CAN bus

Order code:

**KAB - TCONN - M12/5M - 2M12/5F - CAN**



**Terminating  
resistance**  
5 pin M12  
CAN bus

Order code:

**KAB - RTERM - M12/5M/G - CAN**

